

# **Center For Nanotechnology, Materials Science, and Microsystems of National Tsing Hua University**

XeF<sub>2</sub> isotropic silicon etching Systems

Operation manual



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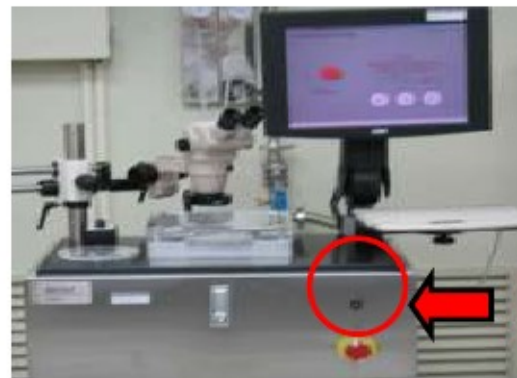
2019.11.13 edited

## 1. Check before process:

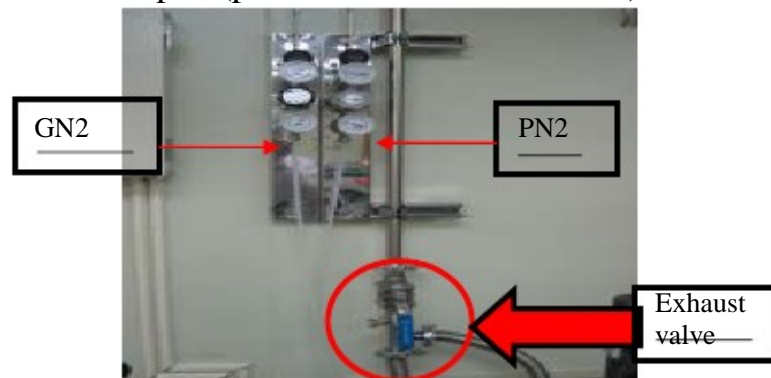
1-1. Cleanroom Temp.  $25^{\circ}\text{C}$  ↓ ; Humidity 65RH% ↓ & Gas Exhaust normally



1-2. If pump turn on & computer start up already?



1-3. If the GN2 & PN2 gas pressure is enough (black line mark on gauge)?  
If exhaust valve is open (paralleled vs. exhaust tube)?



## 2. Etching process flow chart

2-1. Card open (near machine sensor)→ input password & booking

2-2. open monitor & Login



\* Input username & password → push **Login** → Enter the Main Screen

\* Don't push the middle icon, it is computer **shut down**

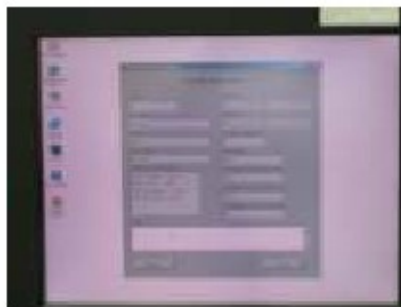
2-3. **Etching Main Menu** icon introducing:



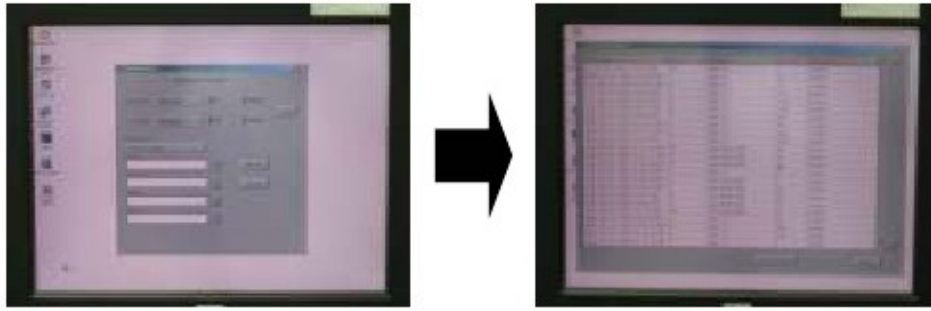
\* **Etch Menu** : Enter the etching parameter set screen

\* **Load/Unload Sample** : Load or Unload Sample

\* **Last Etch information** : Here can see the last user using message



- \* **View Log** : You can search all users using message



- \* **Log Out** : Exit **Etching Main Menu** to **LOGIN** screen



## 2-4. Operation Process

- 2-4-1. push **Load/Unload Sample** → vent to ATM

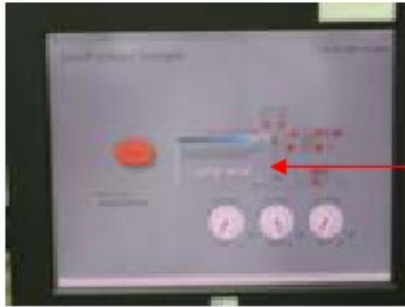
### **Load Sample**



Do you really wish to load/change the sample : → **Yes** → vent to ATM  
(Will PURGE 5~6 times)

2-4-2. wait PURGE 5-6 times and CHAMBER pressure exceed to 1atm.

→ Load Sample



Load or unload the chamber now .

Press **Examin** to temporarily pump down. Press **Done** to purge the chamber and return to the main men.

\* **Done** : Run the next procedure and return to the **Etching Main Menu**

\* **Examine** : Pump down temporarily. If push **OK** then return to **Etching Main Menu**.



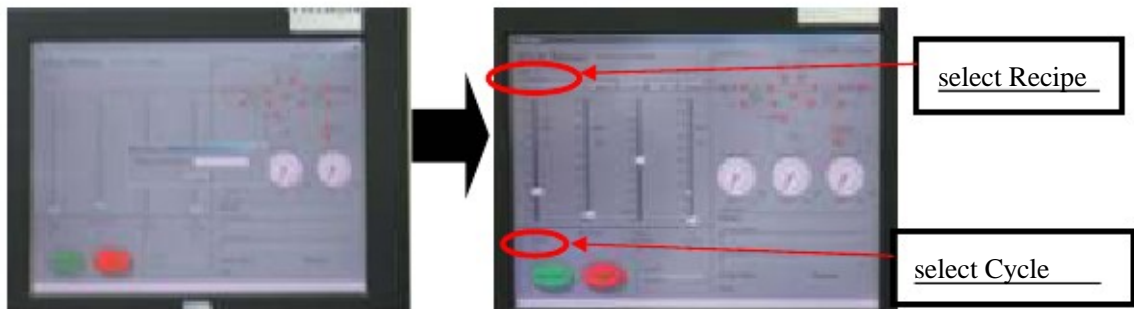
If pump down temporarily,  
push **OK**

2-4-3. When pump down finished → Return to **Etching Main Menu** automatically



2-4-4. Push **Etch Menu** → input Lot Number → **Enter** → select the **Recipe**

→ Update the Cycles → **Start** → Etching start



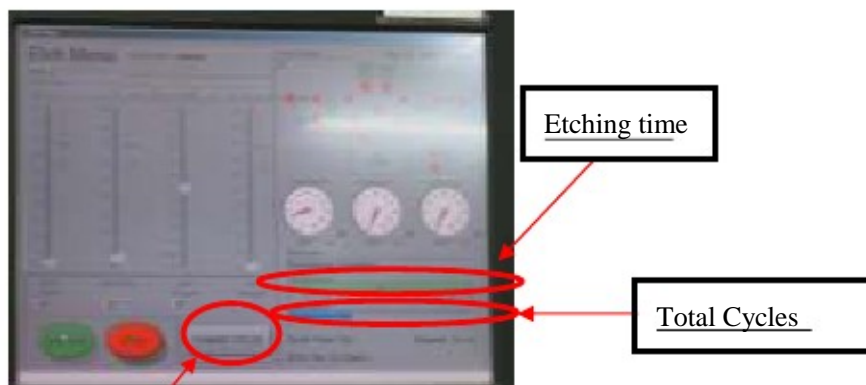
\* Etch Recipe have two choices :

**Test-1-1** recipe ( $\text{XeF}_2/\text{N}_2$ : 3/0 torr.) : rapid etching

**low-stress** recipe ( $\text{XeF}_2/\text{N}_2$ : 2/3 torr.) : decrease the stress force of  $\text{Si}_3\text{N}_4$  Film

\* Etch Time set 60s as internal parameter and can't be changed. For some special case, you can change it but should be agreement with the advised manager

2-4-5. Etching processing status



**Cycle Change** : You can increase/decrease cycles during processing.  
<NOTE> If increase/decrease too many cycles, the system will turn back to Etching Main Menu.

2-4-6. It will turn back to **Main Menu** after etching process finished automatically.



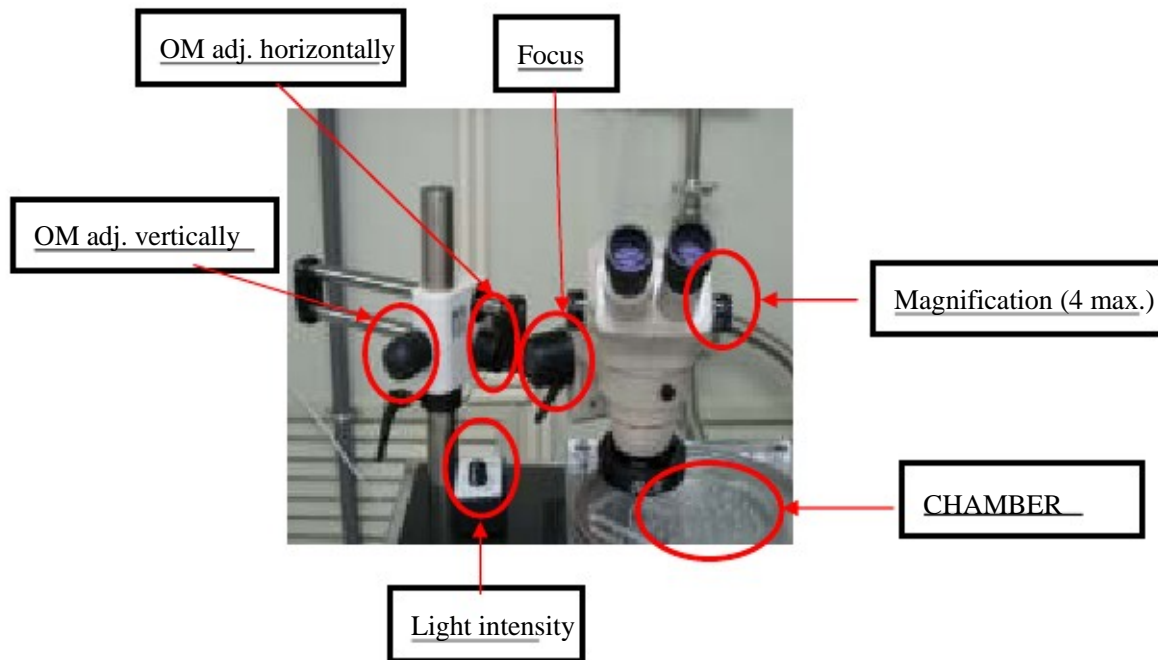
2-4-7. Push **Load/Unload Sample** → Vent to ATM → Unload Sample

2-4-8. Repeat 2-4-1 to 2-4-7 if you want to etch the next sample

- \* If the etched sample is done, repeat procedure 2-4-1 to 2-4-3
  - push **Log Out**
  - Return to **Login** screen
  - Turn off the monitor
  - logout from the card controller
  - Booking the record sheet

### 3. Notation:

#### 3-1. How to use the OM



#### 3-2. Mask materials: $\text{SiO}_2$ 、 Al 、 PR 、 Cu 、 $\text{Si}_3\text{N}_4$

The forbidden material is Au and Au contained in etched substrate.

#### 3-3. **Remind**: Before Etching, remove the native oxide and moisture on Si wafer.

#### 3-4. Substrate size is from piece( $\geq 8\text{mm}$ ) to $\phi$ 6 inch wafer.



Materials for which the etch behavior is known.

Material	What happens
Al	Does not etch
AlN	Does not etch
Low-stress Nitride	Etches unless N <sub>2</sub> is mixed in
Mo	Etches
Ni	Does not etch
Poly-Si	Etches
Photo-Resist	Does not etch. Some users report difficulty stripping resist after very long XeF <sub>2</sub> etching
Si	Etches
Pt	Does not etch
Ti	Etches
W	Etches very rapidly